

## 5-Flute - Variable Index



AlCrNX Coated

### Variable Index, 5-Flute, Square & Corner Radius, 40° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AlCrNX Coated Part #
1/8	.1250	1/4	1-1/2	—	1/8	<a href="#">REX5000</a>
1/8	.1250	1/4	1-1/2	.015	1/8	<a href="#">REX5001</a>
1/8	.1250	1/4	1-1/2	.030	1/8	<a href="#">REX5002</a>
1/8	.1250	1/2	1-1/2	—	1/8	<a href="#">REX5003</a>
1/8	.1250	1/2	1-1/2	.015	1/8	<a href="#">REX5004</a>
1/8	.1250	1/2	1-1/2	.030	1/8	<a href="#">REX5005</a>
1/8	.1250	3/4	2-1/2	—	1/8	<a href="#">REX5006</a>
1/8	.1250	3/4	2-1/2	.015	1/8	<a href="#">REX5007</a>
1/8	.1250	3/4	2-1/2	.030	1/8	<a href="#">REX5008</a>
3/16	.1875	5/16	2	—	3/16	<a href="#">REX5009</a>
3/16	.1875	5/16	2	.015	3/16	<a href="#">REX5010</a>
3/16	.1875	5/16	2	.030	3/16	<a href="#">REX5011</a>
3/16	.1875	9/16	2	—	3/16	<a href="#">REX5012</a>
3/16	.1875	9/16	2	.015	3/16	<a href="#">REX5013</a>
3/16	.1875	9/16	2	.030	3/16	<a href="#">REX5014</a>
3/16	.1875	3/4	2-1/2	—	3/16	<a href="#">REX5015</a>
3/16	.1875	3/4	2-1/2	.015	3/16	<a href="#">REX5016</a>
3/16	.1875	3/4	2-1/2	.030	3/16	<a href="#">REX5017</a>
1/4	.2500	3/8	2	—	1/4	<a href="#">REX5018</a>
1/4	.2500	3/8	2	.015	1/4	<a href="#">REX5019</a>
1/4	.2500	3/8	2	.030	1/4	<a href="#">REX5020</a>
1/4	.2500	3/8	2	.060	1/4	<a href="#">REX5021</a>
1/4	.2500	3/8	2	.090	1/4	<a href="#">REX5022</a>
1/4	.2500	3/4	2-1/2	—	1/4	<a href="#">REX5023</a>
1/4	.2500	3/4	2-1/2	.015	1/4	<a href="#">REX5024</a>
1/4	.2500	3/4	2-1/2	.030	1/4	<a href="#">REX5025</a>
1/4	.2500	3/4	2-1/2	.060	1/4	<a href="#">REX5026</a>
1/4	.2500	3/4	2-1/2	.090	1/4	<a href="#">REX5027</a>
1/4	.2500	1-1/8	3	—	1/4	<a href="#">REX5028</a>
1/4	.2500	1-1/8	3	.015	1/4	<a href="#">REX5029</a>
1/4	.2500	1-1/8	3	.030	1/4	<a href="#">REX5030</a>
1/4	.2500	1-1/8	3	.060	1/4	<a href="#">REX5031</a>
1/4	.2500	1-1/8	3	.090	1/4	<a href="#">REX5032</a>
5/16	.3125	7/16	2	—	5/16	<a href="#">REX5033</a>
5/16	.3125	7/16	2	.015	5/16	<a href="#">REX5034</a>
5/16	.3125	7/16	2	.030	5/16	<a href="#">REX5035</a>
5/16	.3125	7/16	2	.060	5/16	<a href="#">REX5036</a>
5/16	.3125	7/16	2	.090	5/16	<a href="#">REX5037</a>
5/16	.3125	13/16	2-1/2	—	5/16	<a href="#">REX5038</a>

NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.



Speeds & Feeds page 198-199.  
Tool application data pages 208-212.

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For specific shank tolerance information please see page 200.